APPLICATIONS - Modular enclosures can be bolted together in any desired arrangement. This design provides maximum versatility; enclosures can be added or removed as required. Modular disconnect enclosures have provisions for flange mount disconnects on right hand side.

CONSTRUCTION - Fabricated from 10 gauge carbon steel with continuously welded seams. Enclosure features:

- Doors secured with heavy gauge lift off hinges.
- Black zinc anodized padlocking handle with built-in defeater mechanism (on the master door only) and three point latching system.
- Each enclosure has a mechanical interlock so all doors can be interlocked with the master door.
- Adhesive backed, oil resistant gasket applied to the doors.
- Removable center post for easy installation of the sub-panel (two door only)
- Print pocket.
- Heavy-duty lifting eyes.
- Ground studs installed inside cabinet and door.
- Collar studs provided for mounting sub panel.
- Panel supports are provided to support panels and aid in panel installation.
- Body stiffeners for extra rigidity where needed.

ACCESSORIES (Sold Separately)

- End Plate: not included with enclosures. See page 126 in accessories section for ordering information. Gasket material and bolts are included with each end plate.
- Flat End Plates: Can be used as barriers between enclosures. See page 126 in accessories section for ordering information.
- Adaptor kits.
- Gasket kit: Required at each joint between modular enclosures. Includes parts needed to connect the interlock system between adjacent enclosures.

SINGLE & TWO DOOR DISCONNECT

- The cutouts for the disconnect operation are located on the right flange and the right side is closed (left side open) so the disconnect operator cannot be obscured by a door.

The heavy-duty overhead mechanical interlocking system is factory tested and provides quick, effective assembly of up to 5 doors in a row, controlled by a single master door. When the master door is opened, the interlock is automatically released, permitting all doors to be opened in any order. All doors can be closed in any order.

FINISH - Standard RAL 7035 texture polyester powder coat finish on interior and exterior of enclosures. Recoatable, smooth, white or ANSI-61 gray available at no charge. Standard RAL and custom match finishes available for an additional charge, please contact Schaefer's Electrical Enclosures, Inc. for further assistance. All powder coat finishes applied over cleaned phosphatized surfaces. Carbon steel sub panels have a white polyester powder coat finish.

OPTIONS - Schaefer's Electrical Enclosures, Inc. can modify standard enclosures or custom design enclosures according to your specifications. Holes, cutouts, sizes, materials, and many more options are available. Quotations upon request.

INDUSTRY STANDARDS

- UL 50 Listed
- CUL 50 Listed
- Type 12
### Type 12 Modular Enclosures

<table>
<thead>
<tr>
<th>Catalog Number</th>
<th>Enclosure Size</th>
<th>Sub Panel Part Number</th>
<th>Panel Dimensions</th>
<th>Door Opening</th>
<th>Door Size</th>
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<tbody>
<tr>
<td></td>
<td>H x W x D</td>
<td>A</td>
<td>B</td>
<td>J</td>
<td>K</td>
</tr>
<tr>
<td>SP-MOD843918</td>
<td>84 x 39.75 x 18</td>
<td>SPP-72x33.75</td>
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<td>SPP-72x33.75</td>
<td>72.00</td>
<td>33.75</td>
<td>73.75</td>
</tr>
</tbody>
</table>

#### NOTES:
1. Reference page 124 for sub panel layout.
2. Adapter kits must be ordered separately.
3. 9” x 9” print pocket shipped inside enclosure.

### Type 12 Modular Enclosures

<table>
<thead>
<tr>
<th>Catalog Number</th>
<th>Enclosure Size</th>
<th>Sub Panel Part Number</th>
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</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>H x W x D</td>
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<tr>
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<td>72.00</td>
<td>33.75</td>
<td>73.75</td>
</tr>
</tbody>
</table>

#### NOTES:
1. Reference page 124 for sub panel layout.
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www.electrical-enclosures.com

Data subject to change without notice
## Type 12 Modular Enclosures

### Enclosure Size

<table>
<thead>
<tr>
<th>Catalog Number</th>
<th>Enclosure Size</th>
<th>Sub Panel</th>
<th>Panel Dimensions</th>
<th>Door Opening</th>
<th>Door Size</th>
</tr>
</thead>
<tbody>
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<td>SPP-72X72</td>
<td>72.00</td>
<td>73.75</td>
<td>75.77</td>
</tr>
</tbody>
</table>

### Diagrams

- **SECTION X-X**
  - Doors Removed
  - Subpanel Support Brackets
  - Removable Centerpost

- **Notations**
  1. Reference page 124 for sub panel layout.
  2. Adapter kits must be ordered separately.
  3. 9" x 9" print pocket shipped inside enclosure.

- **SECTION X-X**
  - Doors to be secured with Mechanical Interlock
  - Doors Removed
  - Subpanel Support Brackets
  - Removable Centerpost

- **Notations**
  1. Reference page 124 for sub panel layout.
  2. Adapter kits must be ordered separately.
  3. 9" x 9" print pocket shipped inside enclosure.
Space Occupied By Disconnects

See charts on pages 98-104 for "F", "G", and "W" dimensions which cover space occupied by disconnect and wire bend spacing. Disconnects occupy the space indicated by "E", "F" and "G" on disconnect diagrams on the previous page.

All 24-13 [610] deep enclosures include an adjustable size platform which is 6.00 [152] high. The platform is required for mounting the following disconnect devices:

- ABB Controls flange-operated devices
- Cutler Hammer C361 devices
- Cutler Hammer C371 mechanisms which use C371E, F, G, K operating mechanisms
- General Electric Type TDA devices
- Square D Class 9422 devices

The platform can be omitted if long connecting rods are ordered.

- For Cutler-Hammer operating mechanisms C371E and C371F order catalog number C371CS1 connecting rod. For C371G and C371K order catalog number C371CS2 connecting rod
- For General Electric devices, order catalog number TDSR extended length drive rod
- For Square D devices, order catalog number 9422-R2 extra long operating rod(s). Some devices require two rods.

Disconnect Ordering Information

When ordering flange-mounted disconnects from the various manufacturers, be sure to order the necessary items. Each company has a different system, so care is required. Order the following items from the disconnect manufacturers.

Key to Symbols

Items available from disconnect manufacturer as complete kits.

Please note:
1. The "Space Occupied/Available Wiring Space" tables on following pages are based upon information supplied by disconnect manufacturers. Schaefer's Electrical Enclosures does not assume responsibility for the accuracy of these dimensions.
2. This information is subject to change without notice. Please contact Schaefer's Electrical Enclosures or the disconnect manufacturer if there are questions.

Allen-Bradley

When using a 1494F flange mounted disconnect switch, order:
1. A disconnect switch
2. A fuse block adapter
3. Line and load connectors, if required

When using a 1494D flange-mounted operator for a circuit breaker, order:
1. A circuit breaker (C-H/Westinghouse)
2. A flange mounted operator mechanism
3. A slide mechanism

When using 1494V disconnect switch, order:
*1. A disconnect switch
*2. An operating handle
*3. A connecting rod (long)
*4. A trailer fuse block kit, if required
*5. A fuse clip kit, if required
6. Line and load connectors, if required

When using a 1494V circuit breaker operating mechanism, order:
1. A circuit breaker (C-H/Westinghouse)
2. A circuit breaker operating mechanism
3. An operating handle
4. A connecting rod (long)

ABB Controls

When using a disconnect switch, order:
1. A flange-mounted switch (fuseable or non-fuseable)
2. A shaft (DSFHS-17) for 18.13 [457] deep enclosures (DSFHS-22) for 20.13 [511] deep enclosures in 24.13 [613] deep enclosure a platform must be used with shaft
3. A handle (DSFHN-HS12)

When using a circuit breaker, order:
1. A circuit breaker (ABB)
2. An operating mechanism
3. A shaft (FSH-17) for 18.13 [457] deep or (FSH-22) for 20.13 [511] deep enclosures in 24.13 [613] deep enclosure a platform must be used with shaft
4. A handle (FHN-HS12)

Cutler-Hammer/Westinghouse

When using a Type C361 disconnect switch, order:
*1. A disconnect switch with an operating mechanism
*2. An operating handle (C361H1 or C361H3)

When using a Type C371 circuit breaker operating mechanism with a C-H/Westinghouse circuit breaker, order:
1. A circuit breaker
2. A fuse clip kit or no-fuse kit
3. A flange handle (STD A1 or STD A2)
4. A variable depth operating mechanism
5. An extended length drive rod, if required

When using a circuit breaker, order:
1. A circuit breaker
2. A flange handle (STD A1 or STD A2)
3. A variable depth operating mechanism
4. An extended length drive rod, if required

When using a circuit breaker with a Spectra Flex™ cable operator, order:
1. A circuit breaker
2. A handle mechanism (Class 9422 Type T)
3. A flange-mounted handle mechanism
4. A breaker-mounted mechanism
5. An operating cable

I-T-E Siemens

When using a disconnect switch, order:
1. A basic switch (right hand)
2. A fuse or non-fuse kit
*3. A flange-mounted handle (FHOHS)
*4. Switch operator
*5. FHOECO48 cable

When using a circuit breaker, order:
1. A circuit breaker
2. Pressure wire connectors
*3. A flange-mounted handle
*4. A circuit breaker operator mechanism

* These items are available from ITE as a complete mechanism with a 36.00 [914] long cable only. Order items separately when using a 48.00 [1219] operating cable.

Square D

When using a disconnect switch, order:
1. A disconnect switch with operating mechanism
2. A universal handle mechanism
3. A long operating rod, if required

When using a circuit breaker, order:
1. A circuit breaker
2. An operating mechanism
3. A universal handle mechanism
4. A long operating rod, if required

When using a Class 9422 Type "T" disconnect switch with a cable mechanism, order:
1. A disconnect switch with operating mechanism (Class 9422, Type T)
2. A handle mechanism (Class 9422 Type A-1)
3. A cable mechanism (Class 9422 CFT-O) 3, 5, or 10 foot

When using a circuit breaker with a cable mechanism, order:
1. A circuit breaker (Square D)
2. A handle mechanism (Class 9422 Type A-1)
3. A cable mechanism (Class 9422 CFT-O) 3-, 5-, or 10-foot