Disconnect Enclosures - Floor Mount
Type 12 Double Door Right Flange

APPLICATIONS - Designed to accommodate Allen-Bradley, Cutler-Hammer, General Electric, Square D, Westinghouse, and Telemechanique/ITE flange mount disconnect switches and circuit breakers and protect them from dust, dripping liquids, dirt, and oil. For ordering information see page 87.

CONSTRUCTION - Fabricated from 10 gauge carbon steel with continuously welded seams. Enclosure features:

- Doors are secured with continuous hinges with removable hinge pins
- Black zinc anodized padlocking handle with built-in defeater mechanism (on the master door only) and three point latching system
- Adhesive backed, oil resistant gasket applied to the doors
- Removable center post for easy installation of the sub-panel.
- 15-inch floor stands
- Print pocket
- Heavy-duty lifting eyes
- Universal cutout provides mounting for most disconnect operators by using Adapter Kits.
- Ground studs installed inside cabinet and door
- Collar studs provided for mounting optional sub panels
- Body stiffeners for extra rigidity where needed

FINISH - Standard RAL 7035 texture polyester powder coat finish on interior and exterior of enclosures. Recoatable, smooth, white or ANSI-61 gray available at no charge. Standard RAL and custom match finishes available for an additional charge, please contact Schaefer’s Electrical Enclosures, Inc. for further assistance. All powder coat finishes applied over cleaned phosphatized surfaces. Carbon steel sub panels have a white polyester powder coat finish.

OPTIONS - Schaefer’s Electrical Enclosures, Inc. can modify standard enclosures or custom design enclosures according to your specifications. Holes, cutouts, sizes, materials, and many more options are available. Quotations upon request.

INDUSTRY STANDARDS
- UL 50 Listed
- CUL 50 Listed
- Type 12

NOTE - Adapter plates must be ordered separately. See page 126 for ordering information.

Space Occupied By Disconnects

Note:

E = 7.88 [204] when H = 60.12 [1527]
E = 13.88 [343] when H = 72.12 [1832]

Allen-Bradley 1494F and 1494D

E = 5.88 [149] when H = 60.12 [1527]
E = 11.88 [288] when H = 72.12 [1832] except for 200 Amp
E = 10.56 [255] when H = 72.12 [1832] for 200 Amp only
Z = Wire Bend Spacing

See charts on pages 98-104 for “F”, “G”, and “Z” dimensions which cover space occupied by disconnect and wire bend spacing. Disconnects occupy the space indicated by “E”, “F”, and “G”.

catalog Number | Enclosure Size (inches) | Shpg. Wt. | Sub Panel Part Number | Sub Panel Size (inches)
--- | --- | --- | --- | ---
SP-60X4912 | 60 x 49.75 x 12 | 485 | SPDD-6048 | 56 x 44
SP-60X6112 | 60 x 61.75 x 12 | 535 | SPDD-6060 | 56 x 56
SP-72X7312 | 72 x 73.75 x 12 | 535 | SPDD-6060 | 56 x 56
SP-60X4918 | 60 x 49.75 x 18 | 630 | SPDD-6060 | 56 x 56
SP-60X6118 | 60 x 61.75 x 18 | 630 | SPDD-6060 | 56 x 56
SP-72X7318 | 72 x 73.75 x 18 | 797 | SPDD-7272 | 68 x 68
SP-60X4924 | 60 x 49.75 x 24 | 727 | SPDD-6060 | 56 x 56
SP-60X6124 | 60 x 61.75 x 24 | 727 | SPDD-6060 | 56 x 56
SP-72X7324 | 72 x 73.75 x 24 | 970 | SPDD-7272 | 68 x 68

NOTE: Reference page 124 for sub panel layout.

Right Hand Flange Disconnects

Center Post Disconnects
Disconnect Enclosures - Floor Mount
Type 12 Double Door Right Flange

Left Door Secured With Mechanical Interlock. Right Serving as the Master Door.

NOTES:
1. 9" x 9" print pocket shipped inside enclosure.

Subpanels Ordered Separately

Body Stiffeners

SECTION X-X

SECTION Y-Y
Space Occupied By Disconnects
See charts on pages 98-104 for "F", "G", and "Z" dimensions which cover space occupied by disconnect and wire bend spacing. Disconnects occupy the space indicated by "E", "F", and "G" on disconnect diagrams on the previous page. All 24.13 [610] deep enclosures include an adjustable size platform which is 6.00 [152] high. The platform is required for mounting the following disconnect devices.

- **ABB Controls** flange-operated devices
- Cutler Hammer C361 devices
- Cutler Hammer C371 mechanisms which use C371E, F, G, K operating mechanism
- General Electric Type TDA devices
- Square D Class 9422 devices

The platform can be omitted if long connecting rods are ordered.

- For Cutler-Hammer operating mechanisms C371E and C371F order catalog number C371CS1 connecting rod. For C371G and C371K order catalog number C371CS2 connecting rod
- For General Electric devices, order catalog number TDSR extended length drive rod
- For Square D devices, order catalog number 9422-R2 extra long operating rod(s). Some devices require two rods.

Disconnect Ordering Information
When ordering flange-mounted disconnects from the various manufacturers, be sure to order the necessary items. Each company has a different system, read through the following list of items required and refer to the charts on pages 98-104. Items with an (*) proceeding them are available from disconnect manufacturer as complete kits.

### Allen-Bradley
When using a 1494F flange mounted disconnect switch, order:
1. A disconnect switch
2. A fuse block adapter
3. Line and load connectors, if required
When using a 1494D flange-mounted operator for a circuit breaker, order:
1. A circuit breaker (C-H/Westinghouse)
2. A flange mounted operator mechanism
3. A slide mechanism

When using a 1494V disconnect switch, order:
1. A disconnect switch
2. An operating handle
3. A connecting rod (long)
4. A trailer fuse block kit, if required
5. A fuse clip kit, if required
6. Line and load connectors, if required

When using a 1494 circuit breaker operating mechanism, order:
1. A circuit breaker (C-H/Westinghouse)
2. A circuit breaker operating mechanism
3. An operating handle
4. A connecting rod (long)

An optional Allen-Bradley channel support kit is recommended when Allen-Bradley 1494V devices are installed in 72.13 [1829] high enclosures with center post mounted operating handle.

### ABB Controls
When using a disconnect switch, order:
1. A flange-operated switch (fusible or non-fusible)
2. A shaft (DSFH-12) for 12.13 [305] deep or (DSFH-17) for 18.13 [457] deep enclosures in 24.13 [610] deep enclosure a platform must be used with shaft
3. A handle (DSFHN-HS12)

When using a circuit breaker, order:
1. A circuit breaker (ABB)
2. An operating mechanism
3. A shaft (FSH-12) for 12.13 [305] deep or (FSH-17) for 18.13 [457] deep enclosures in 24.13 [610] deep enclosure a platform must be used with shaft
4. A handle (FHN-HS12)

### Cutler-Hammer/Westinghouse
When using a Type C361 disconnect switch, order:
*1. A disconnect switch with an operating mechanism
2. An operating handle (C361H1 or C361H3)

When using a Type C371 circuit breaker operating mechanism with a C-H/Westinghouse circuit breaker, order:
1. A circuit breaker
2. An operating mechanism
3. An operating handle

When using a Type SM handle mechanism, order:
1. A circuit breaker
2. A Type SM handle mechanism

When using a Type C361 disconnect switch, order:
*1. A disconnect switch with an operating mechanism
2. An operating handle
3. A flange-mounted handle (FHOHS)

When using a Type C371 circuit breaker operating mechanism with a C-H/Westinghouse circuit breaker, order:
1. A circuit breaker
2. An operating mechanism
3. An operating handle

### General Electric
When using a disconnect switch, order:
1. A disconnect switch (Type QMR or QMW)
2. A fuse clip kit or no-fuse kit
3. A flange handle (STDA1 or STDA2)
4. A variable depth operating mechanism
5. An extended length drive rod, if required

When using a circuit breaker, order:
1. A circuit breaker
2. A flange handle (STDA1 or STDA2)
3. A variable depth operating mechanism
4. An extended length drive rod, if required

A variable depth operating mechanism with operating handle mounted on center post. Use with TDM1, TDM2, TDM3, S100M1A, and S100M3 operating mechanisms.

When using a circuit breaker with a Spectra Flex™ cable operator, order:
1. A circuit breaker
2. A flange-mounted handle mechanism
3. A breaker-mounted mechanism
4. An operating cable

### I-T-E Siemens
When using a disconnect switch, order:
1. A basic switch (right hand)
2. A fuse or non-fuse kit
3. A flange-mounted handle (FHOHS)
4. Switch operator
5. FHOECO36 36.00 inch cable for 12.13 [305] deep enclosures or FHOECO48 for 18.13 [457] and 24.13 [610] deep enclosures

When using a circuit breaker, order:
1. A circuit breaker
2. Pressure wire connectors
3. A flange-mounted handle
4. A circuit breaker operator mechanism
6. These items are available from ITE as a complete mechanism with a 36.00 [914] long cable only. Order items separately when using a 48.00 [1219] operating cable.

### Square D
When using a disconnect switch, order:
1. A disconnect switch with operating mechanism
2. A universal handle mechanism
3. A long operating rod, if required
When using a circuit breaker, order:
1. A circuit breaker
2. An operating mechanism
3. A universal handle mechanism
When using a Class 9422 Type "T" disconnect switch with a cable mechanism, order:
1. A disconnect switch with operating mechanism (Class 9422, Type T)
2. A handle mechanism (Class 9422 Type A-1)
3. A cable mechanism (Class 9422 CFT_0) 3, 5, or 10 foot
When using a circuit breaker with a cable mechanism, order:
1. A circuit breaker (Square D)
2. A handle mechanism (Class 9422 Type A-1)
3. A cable mechanism (Class 9422 CFT_0) 3-, 5-, or 10-foot
An optional Square D Channel Flange Support Kit (catalog # 9422-C1) is recommended when some Square D devices are installed in 72.13 [1829] high enclosures with operating handle mounted on center post.